

H

G

F

E

D

C

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E

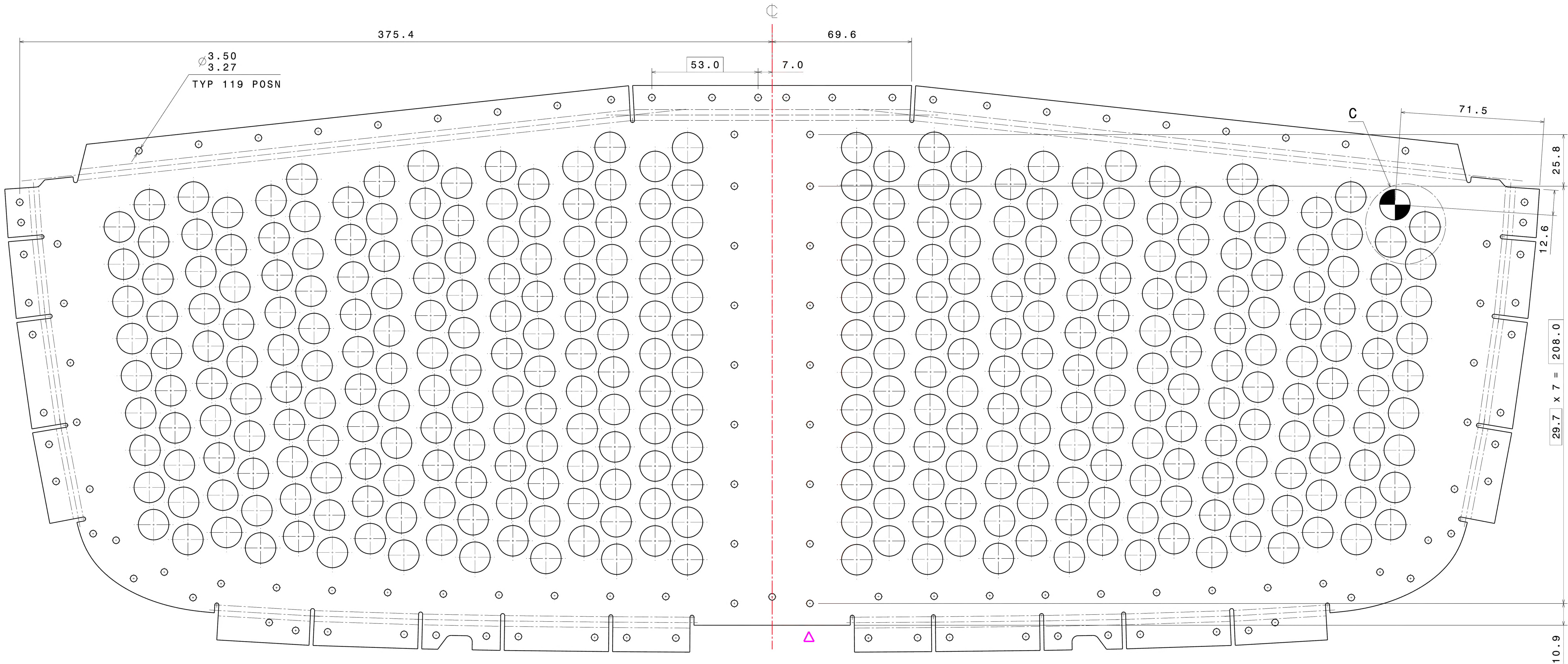
D

C

B

A

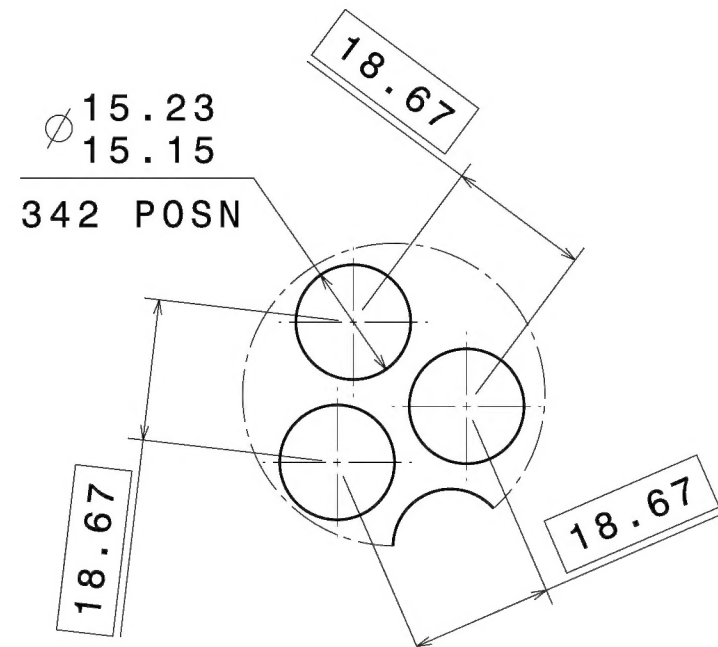
DRG NO		QB21878	SH	A = B	ISS	P3Y
ZONE	ISS	DESCRIPTION		DATE	MODIFIED:	APPROVALS
C7	P3Y	REMOVED 2 HOLES AT C7. ADDED ISO VIEW ON SHEET B ECR R42277 INCORPORATED		17 APR 2015	B MITCHEM	
		CHANGE CODE: P1		26 AUG 2015	DRG CHCK:	T CLARK
					PROJ ENGR:	
					MFG ENGR:	
					TECH APPL:	
				27 AUG 2015	DSGN APPL:	R G BUTCHER



FLAT PATTERN

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\phi \pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



DETAIL C  
TYP HOLE PATTERN  
SCALE: 1:1

PART MARK  
TO QD5016  $\phi$  1 & 4

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REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

CAD LOCATION  
UKEH\_CATDRW-133194



12

11

10

9

8

7

6

5

4

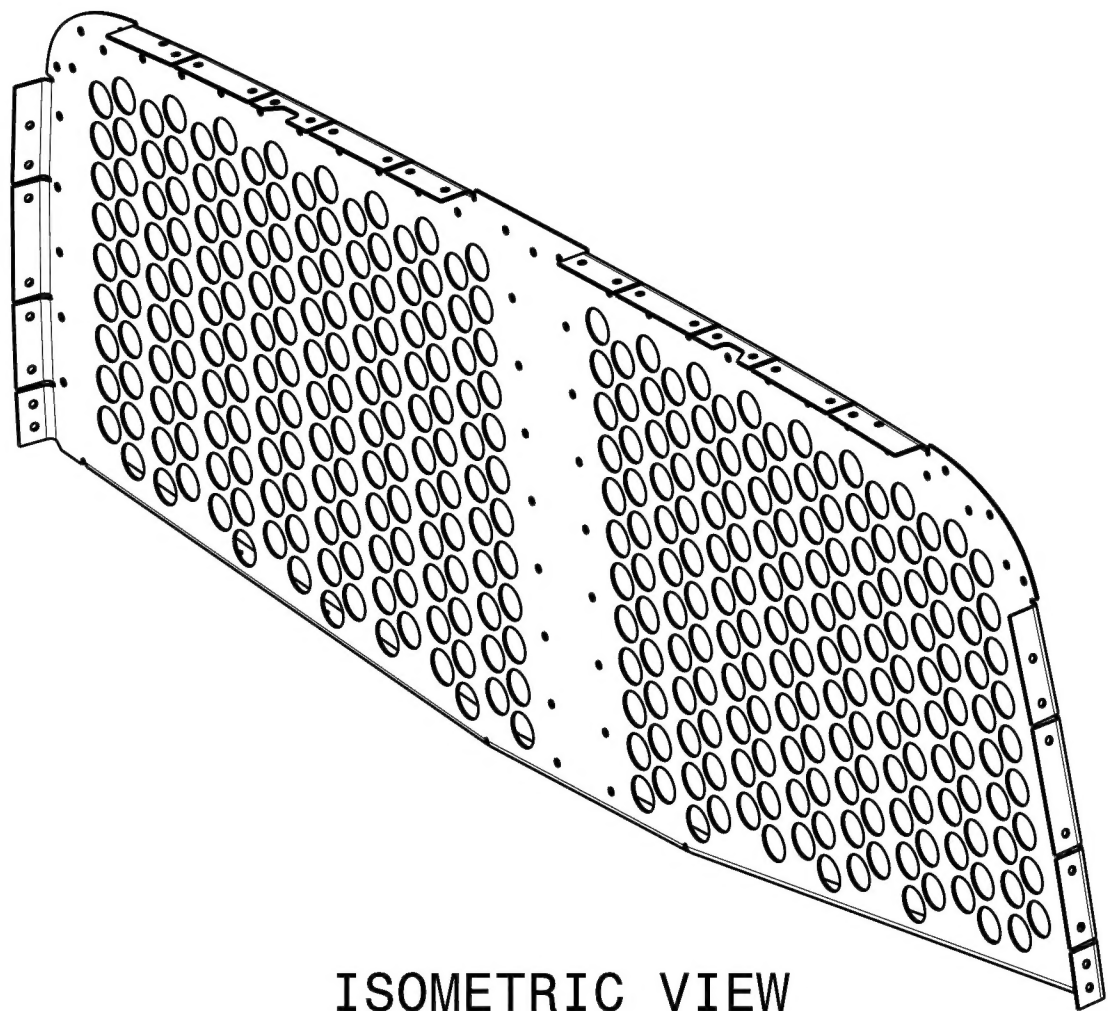
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DRG NO QB21878

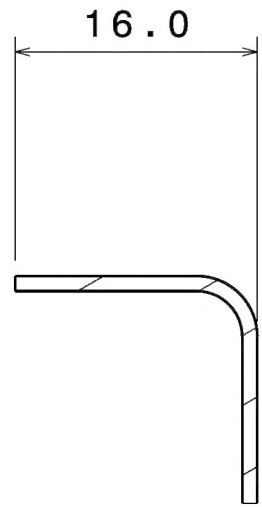
SH B \* B

ISS P3Y

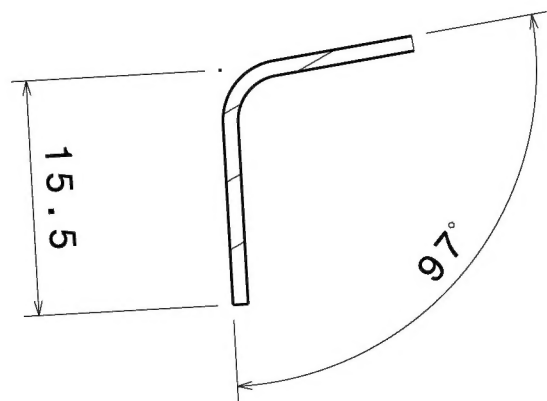
ZONE	ISS	DESCRIPTION	DATE	MODIFIED:	APPROVALS
C7	P3Y	REMOVED 2 HOLES AT C7. ADDED ISO VIEW ON SHEET B ECR R42277 INCORPORATED	17 APR 2015	DRG CHCK: T CLARK	B MITCHEM
		CHANGE CODE: P1	26 AUG 2015	PROJ ENGR:	T CLARK
				MFG ENGR:	
				TECH APPL:	
			27 AUG 2015	DSGN APPL: A G BUTCHER	



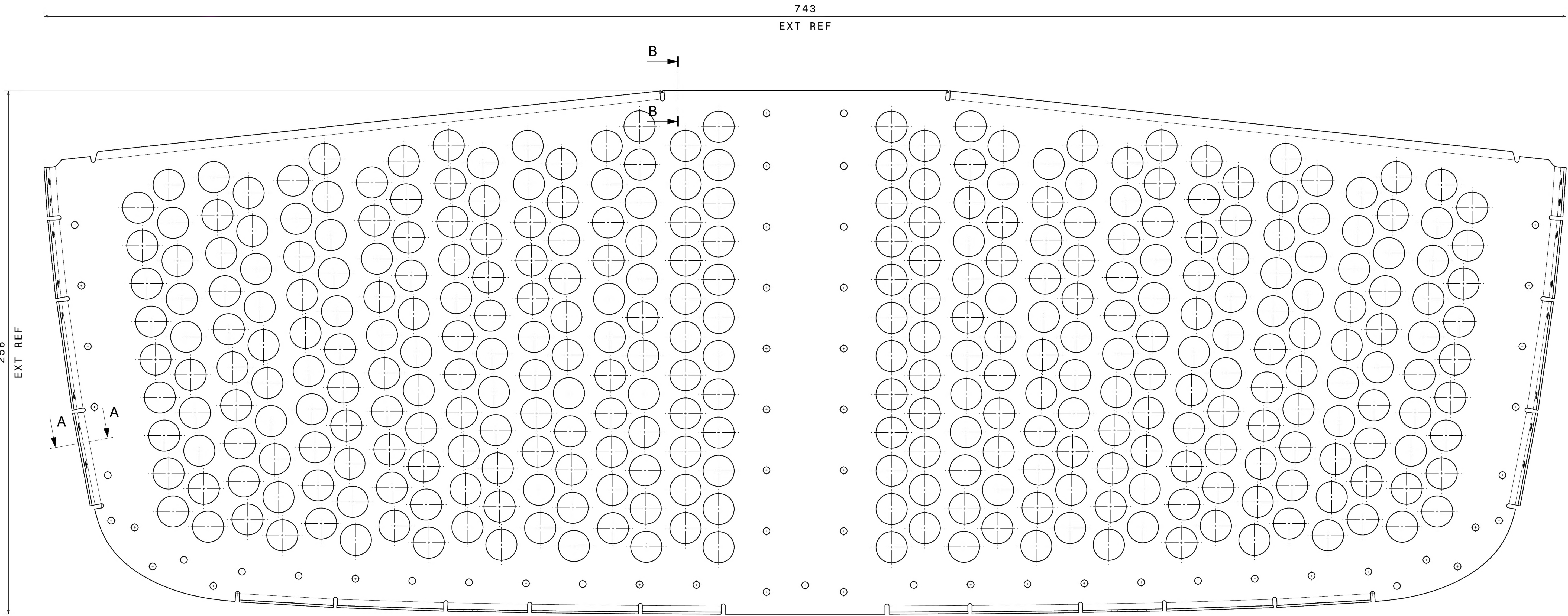
ISOMETRIC VIEW  
N.T.S



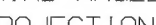

SECTION B-B  
TYP TOP AND BOTTOM FLANGE  
SCALE: 2:1



SECTION A-A  
TYP LEFT AND RIGHT SIDE FLANGE  
SCALE: 2:1



BURR SIDE - THIS FACE

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	DECIMALS				DRAWN BY	B MITCHEM	26 SEP 2014	
	ANGLES				DRG CHCK	T CLARK	26 SEP 2014	
	DO NOT SCALE DRAWING				PROJ ENGR			
	APPLICATION		MFG ENGR			SIZE A1.		
	NEXT ASSY		TECH APPL					
	USED ON		DSGN APPL					
	Q05043		DSGN APPL		E C BULA	26 SEP 2014	CAGE CODE U0088	
			CONTRACT NO				DRG NO QB21878	
							ISS P3Y	
						SCALE 1:1		
						WEIGHT		
						SHEET B OF B		
						CAD LOCATION UKEH_CATDRW-133194		